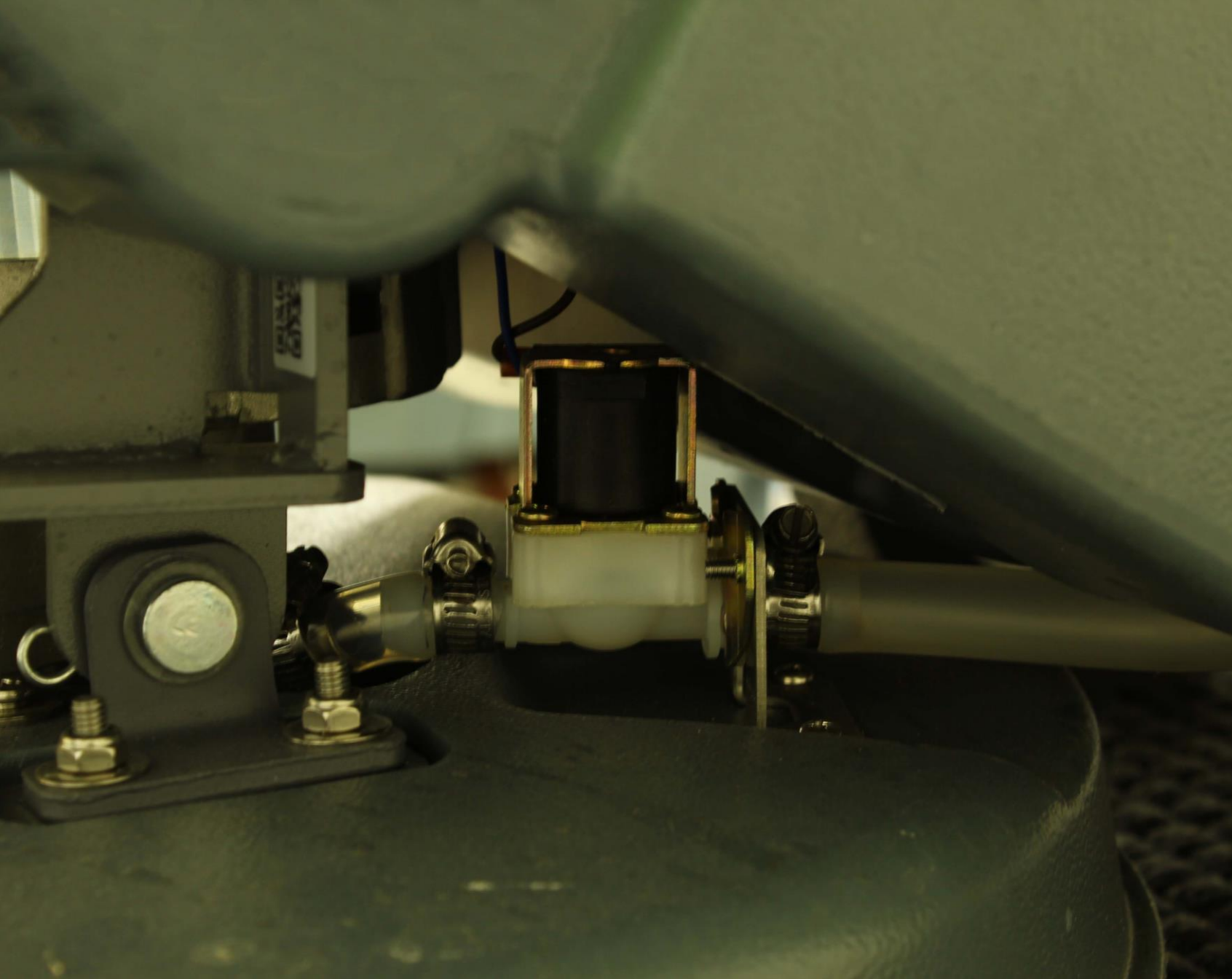


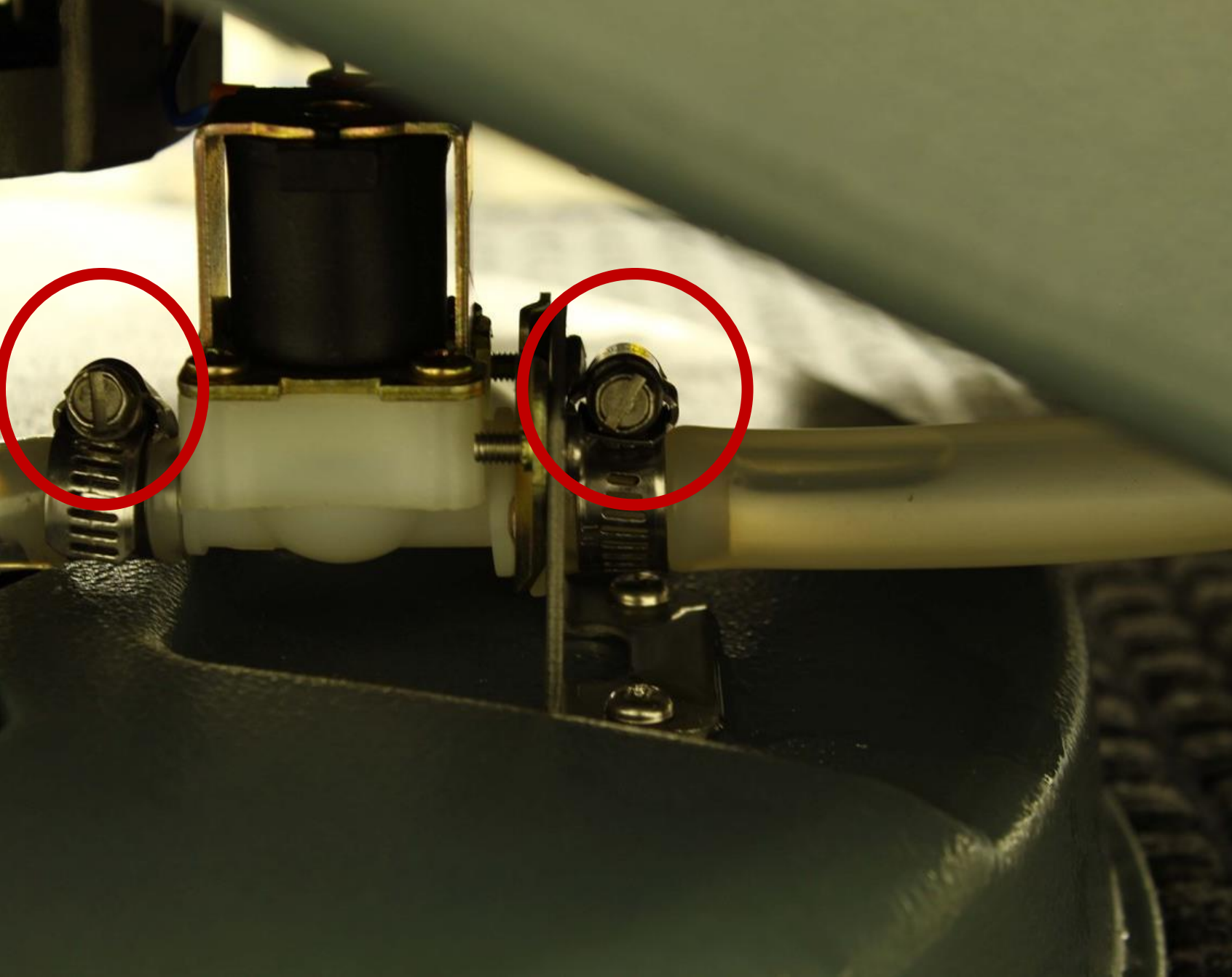
Dura 18 HD Solenoid  
Replacement Instructions  
(8018009)



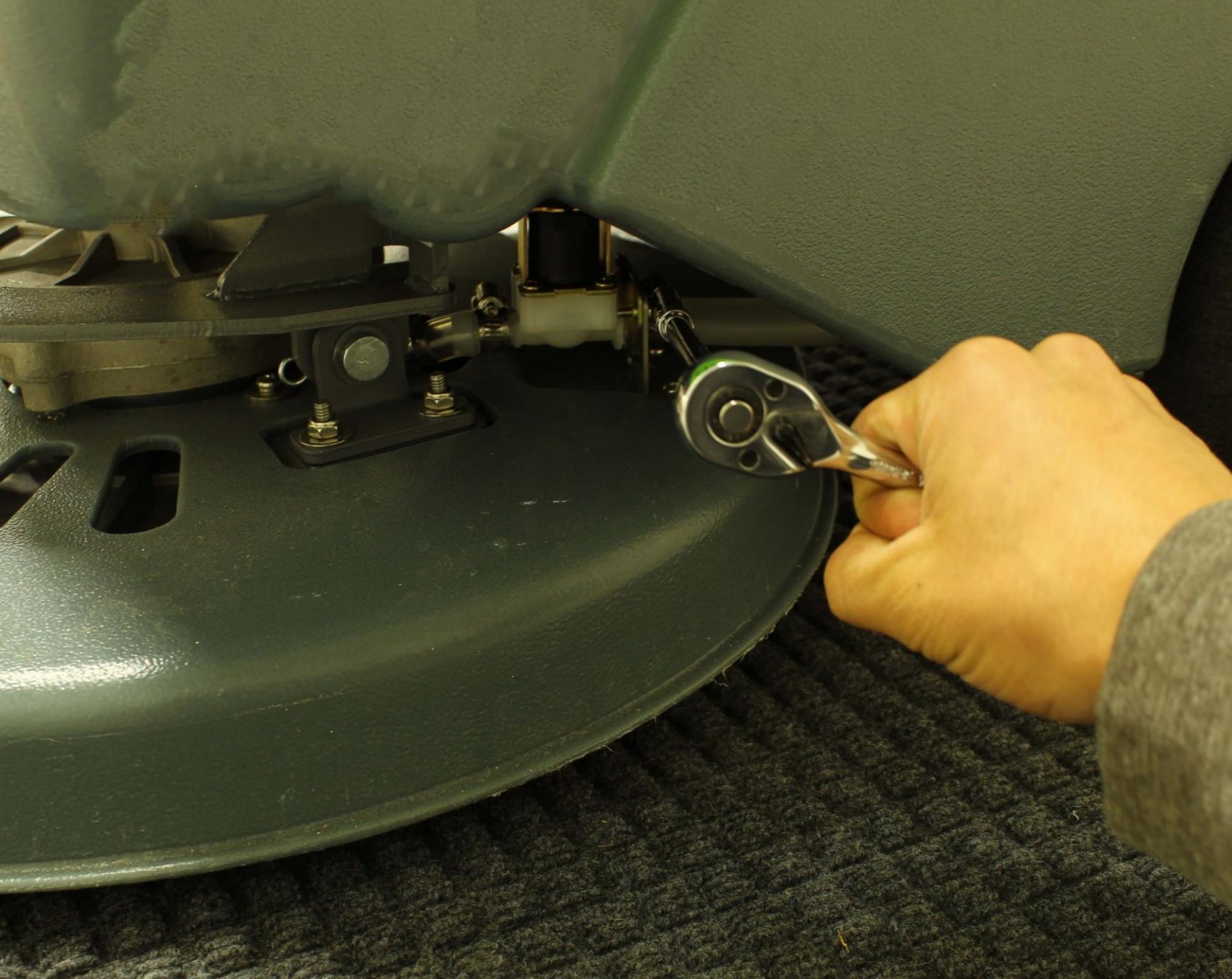
- Tools needed:
  - 7mm Socket with extension
  - OR flathead screwdriver
  - 90 degree angle screwdriver Or small Philips head screwdriver



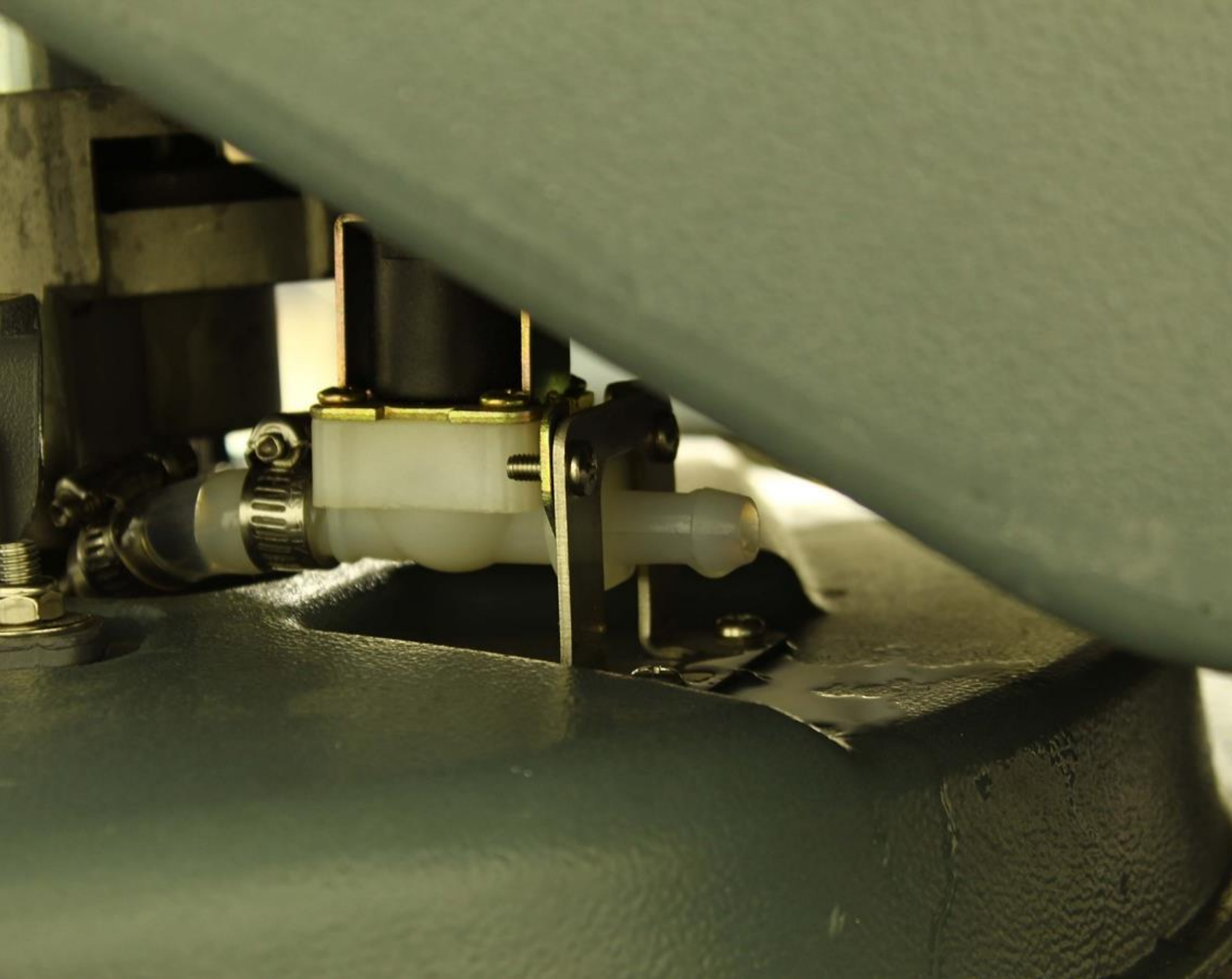
1. Locate the solenoid (8018009)



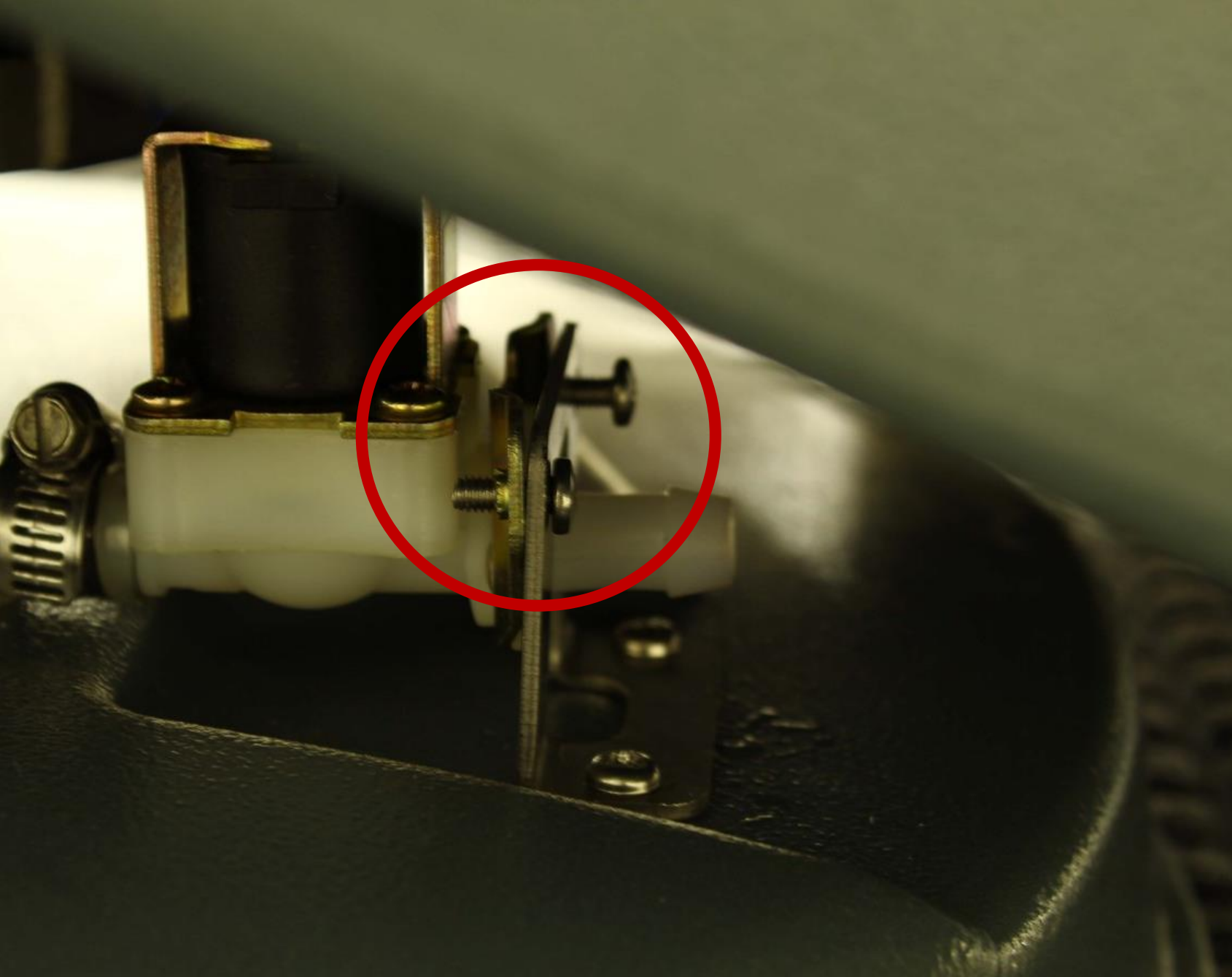
1. Remove the 2 hose clamps shown in the picture



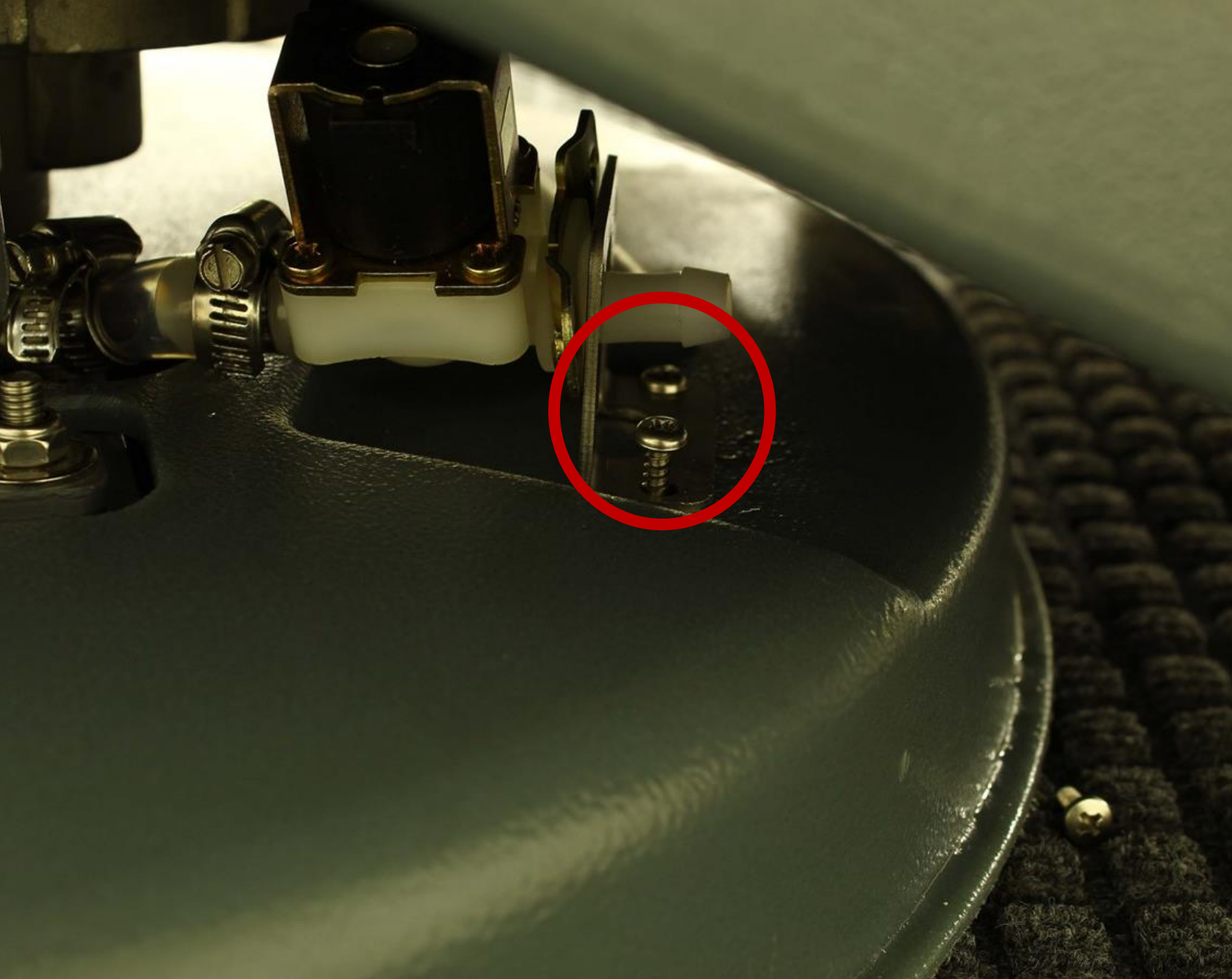
1. Remove the hose clamps by turning counter-clockwise using a 7mm socket or flathead screwdriver



1. Pull the solution hose off the solenoid

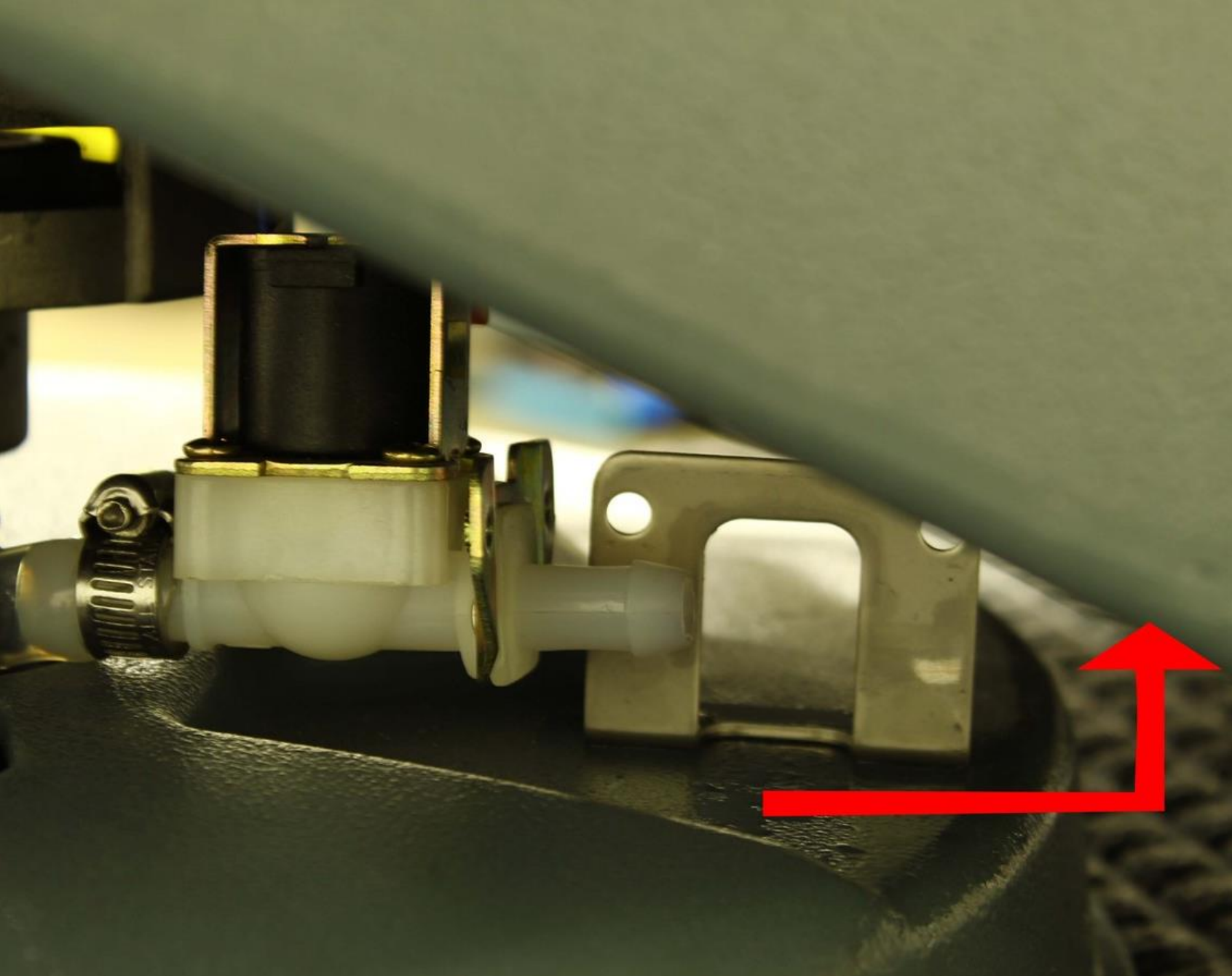


1. Remove the 2 Philips head screws holding the solenoid to the solenoid bracket

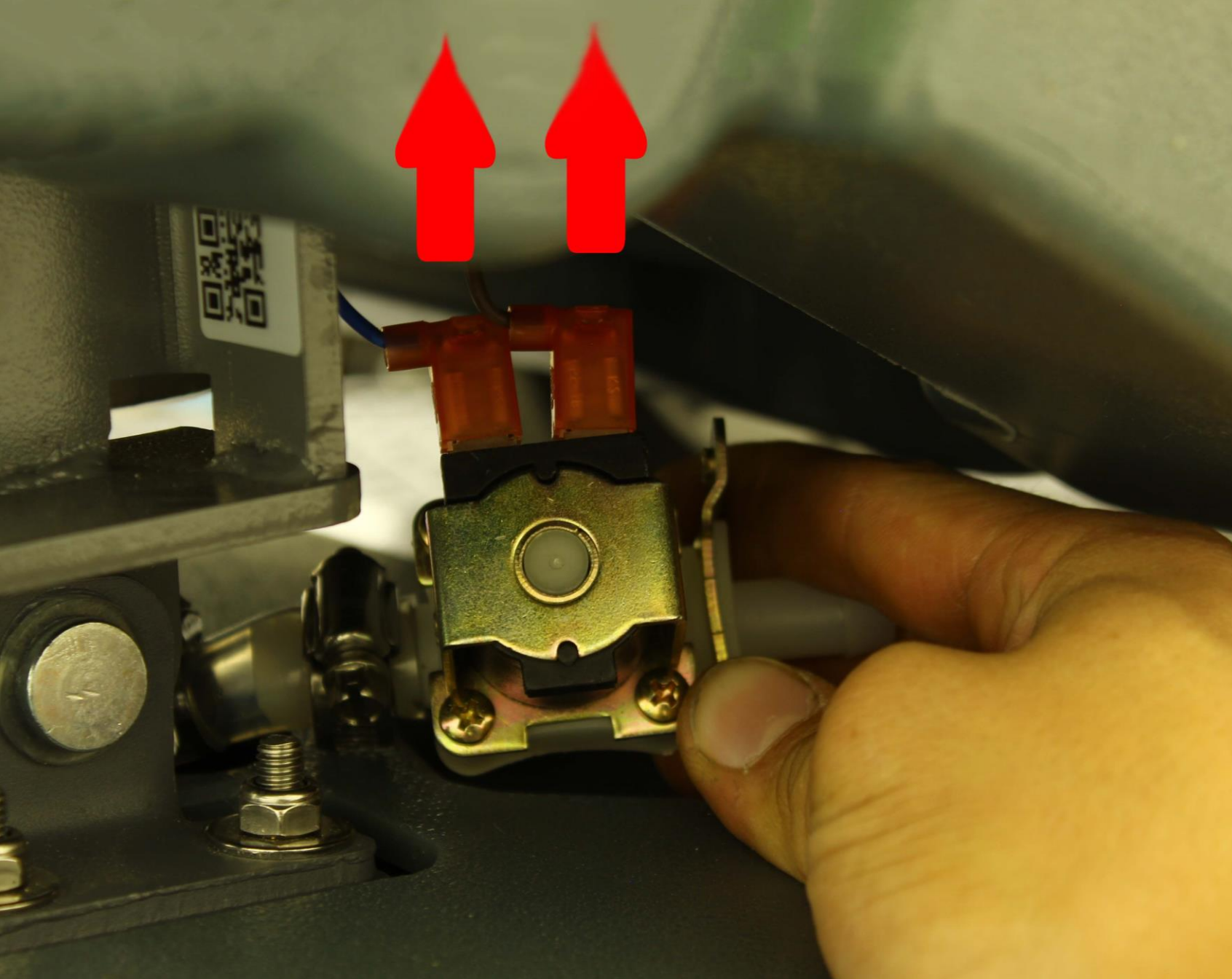


1. After removing the 2 Philips head screws, Remove the 2 Philips head screws holding the bracket to the deck

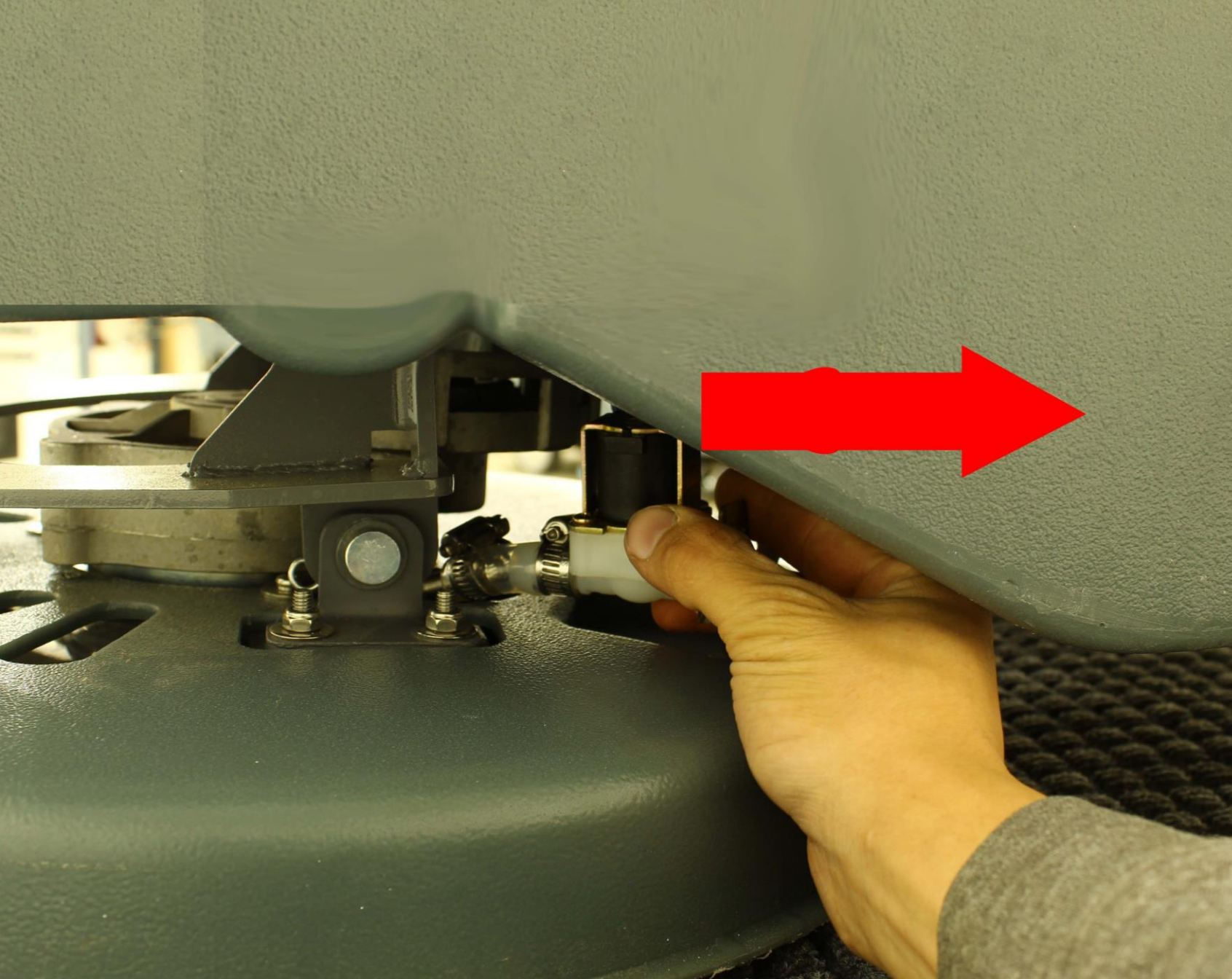




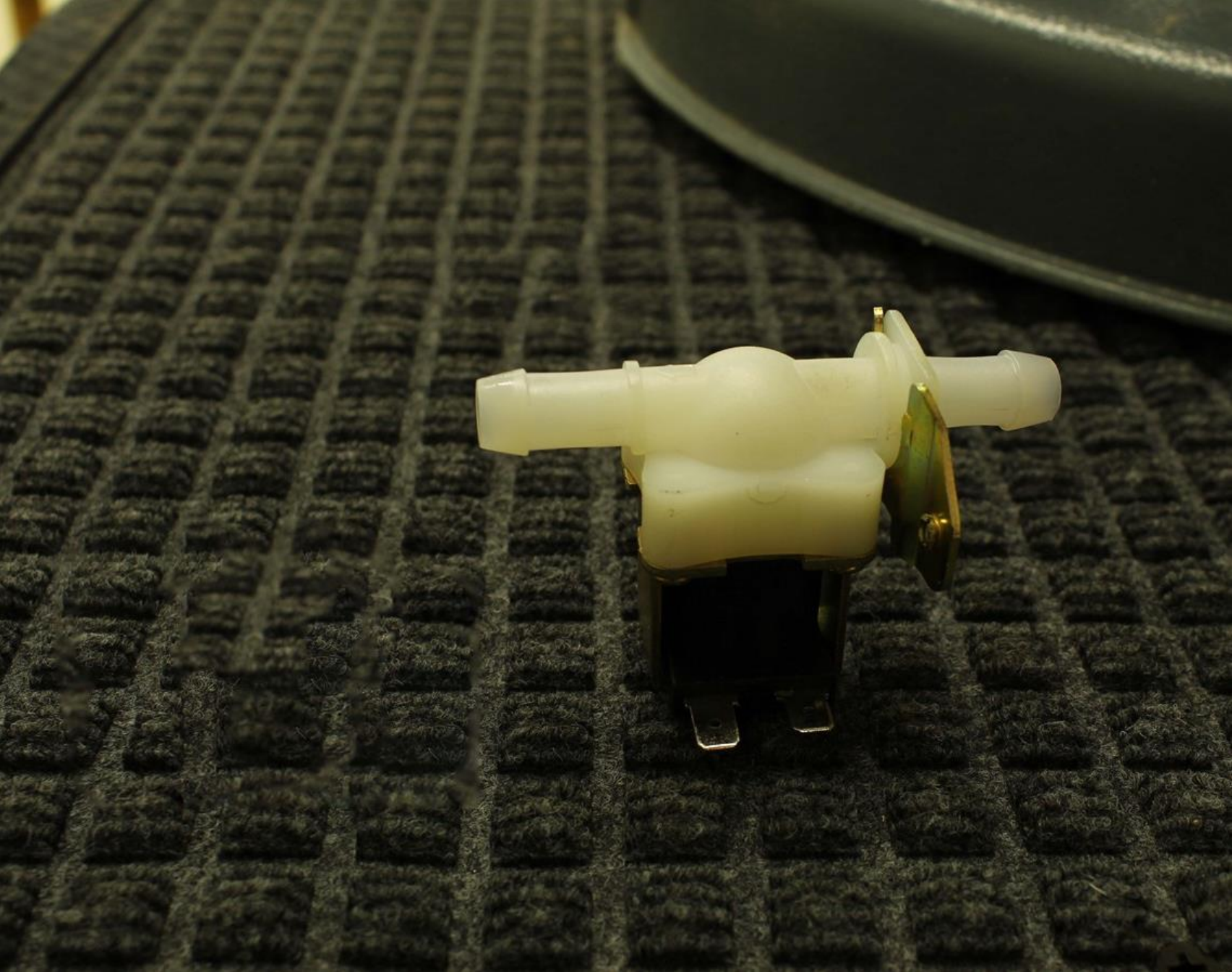
1. Rotate the solenoid bracket out of the way



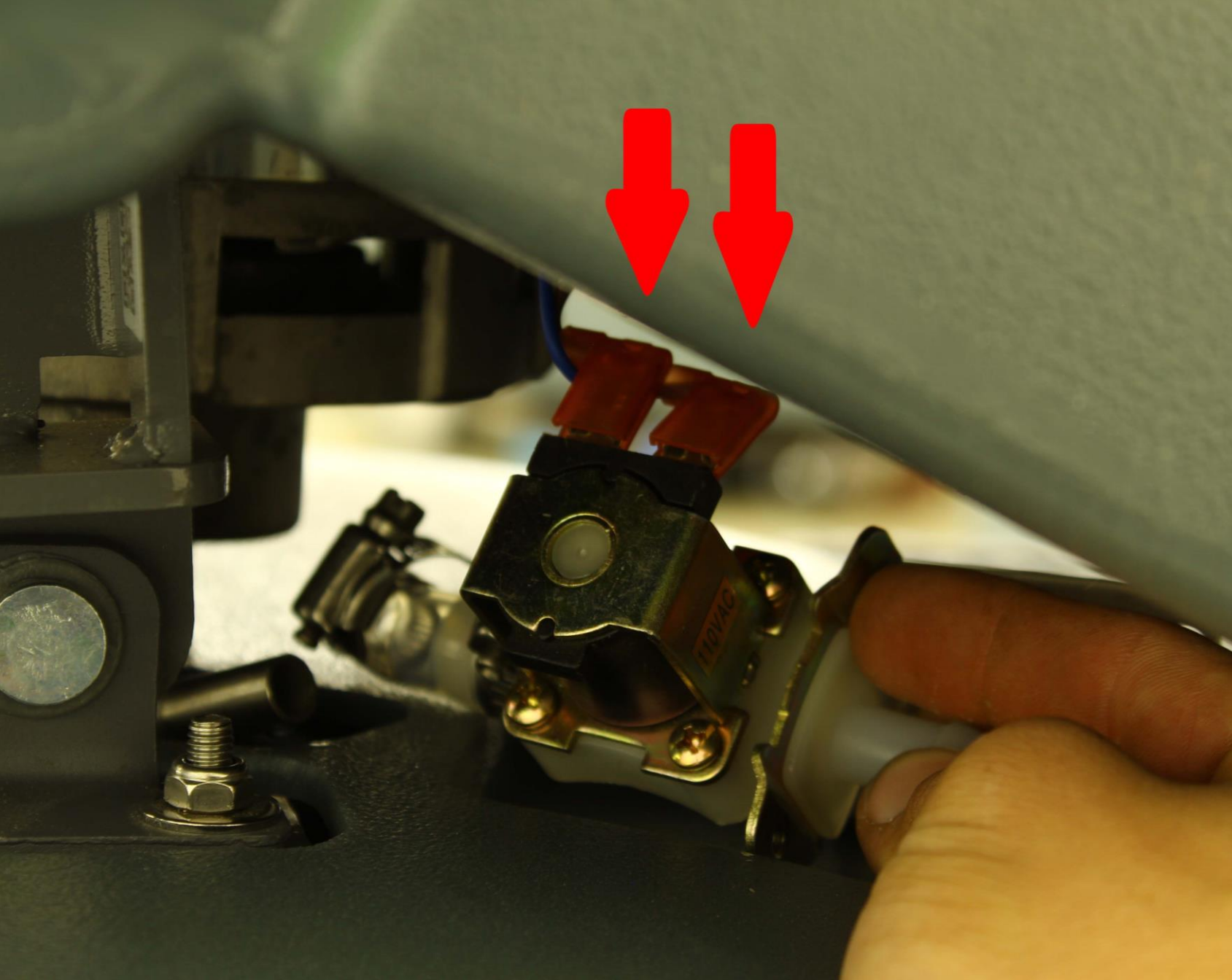
- Remove the 2 Wire connections from the solenoid



1. Gently remove the solenoid



1. All done!

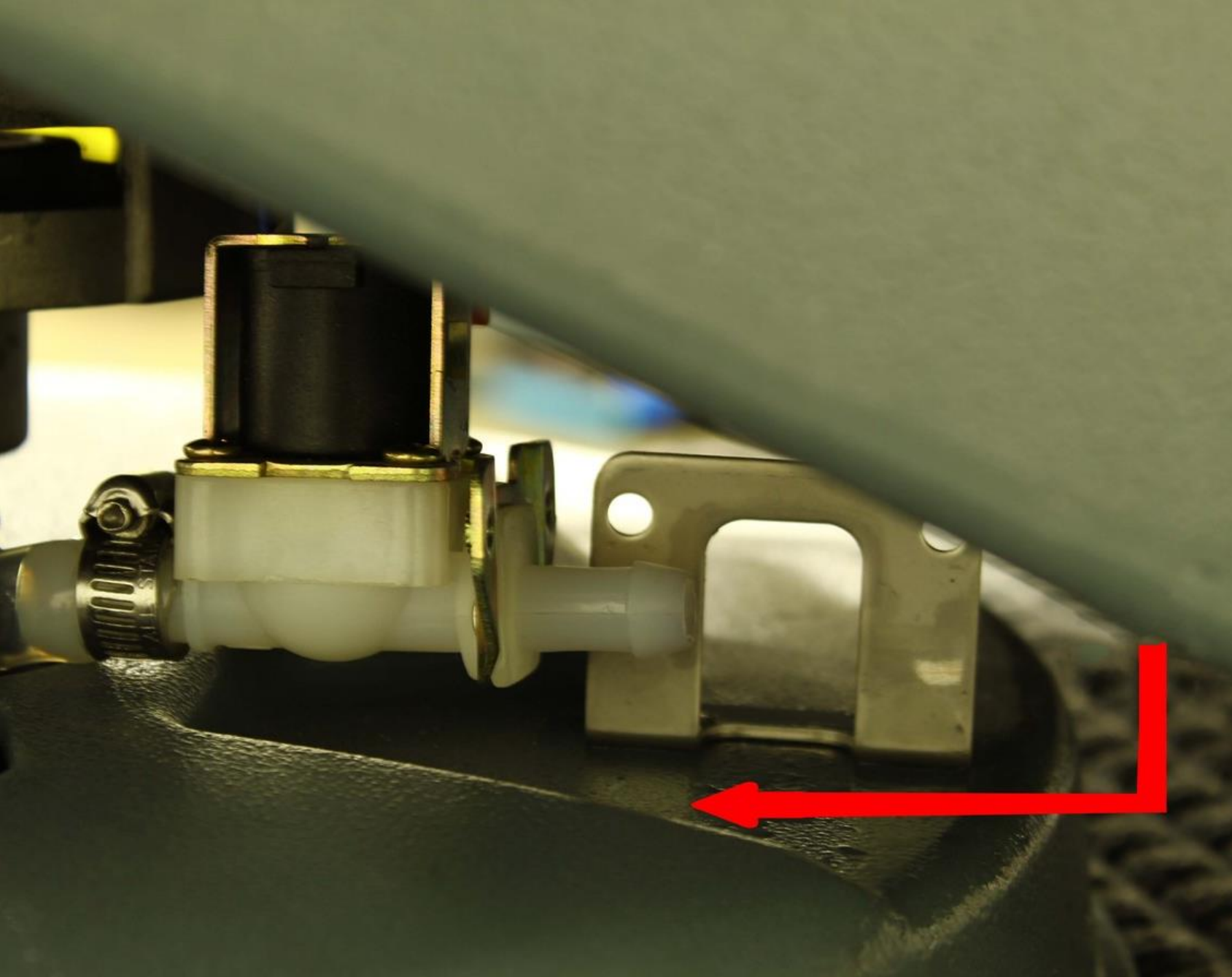


Reinstalling:

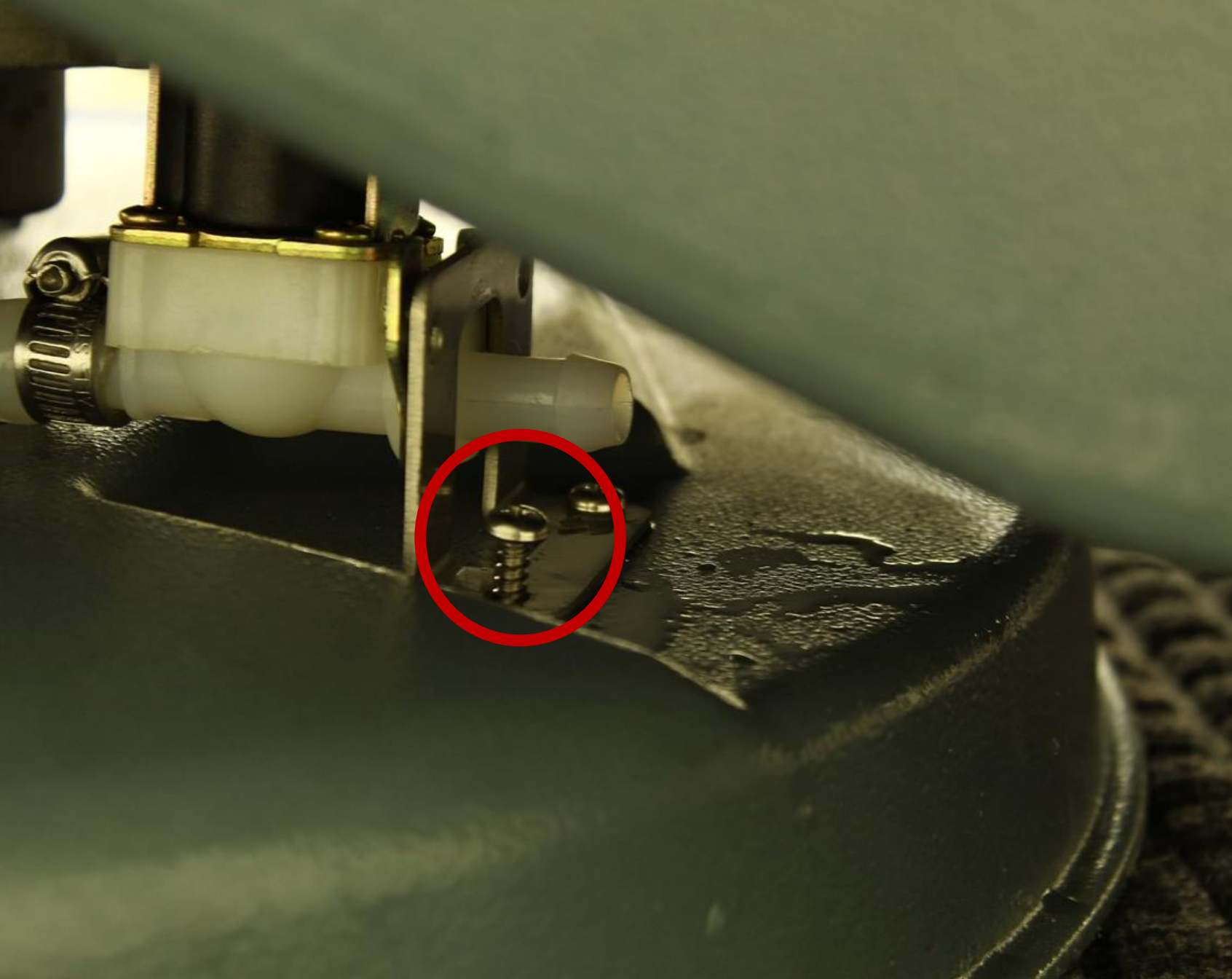
1. Re-insert the new solenoid into the solution hose and re-connect the 2 wire connections on the solenoid



1. Insert the new solenoid back into the hose

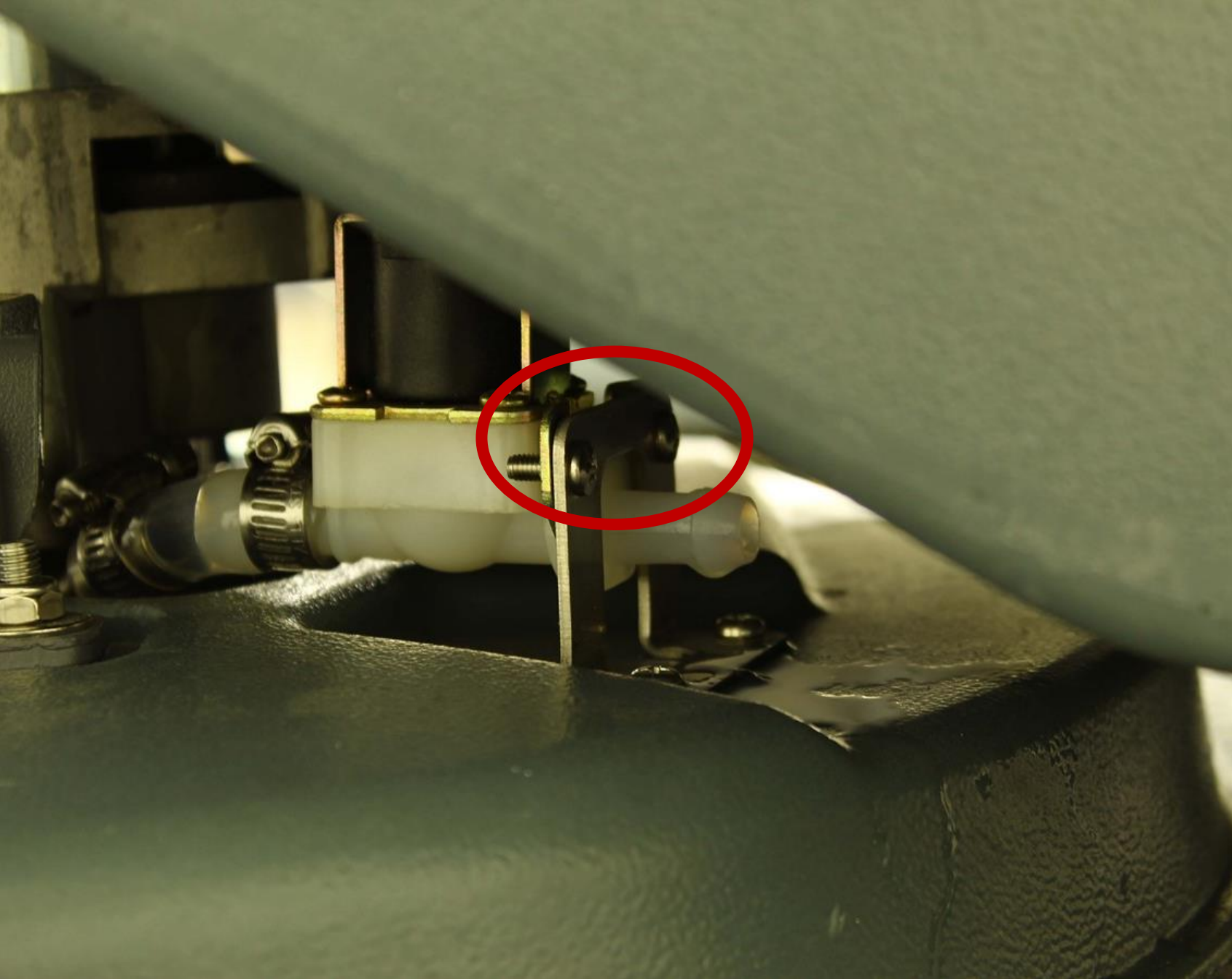


1. Rotate the solenoid bucket back to the original position



1. Screw in the Philips head screw back into the scrub deck

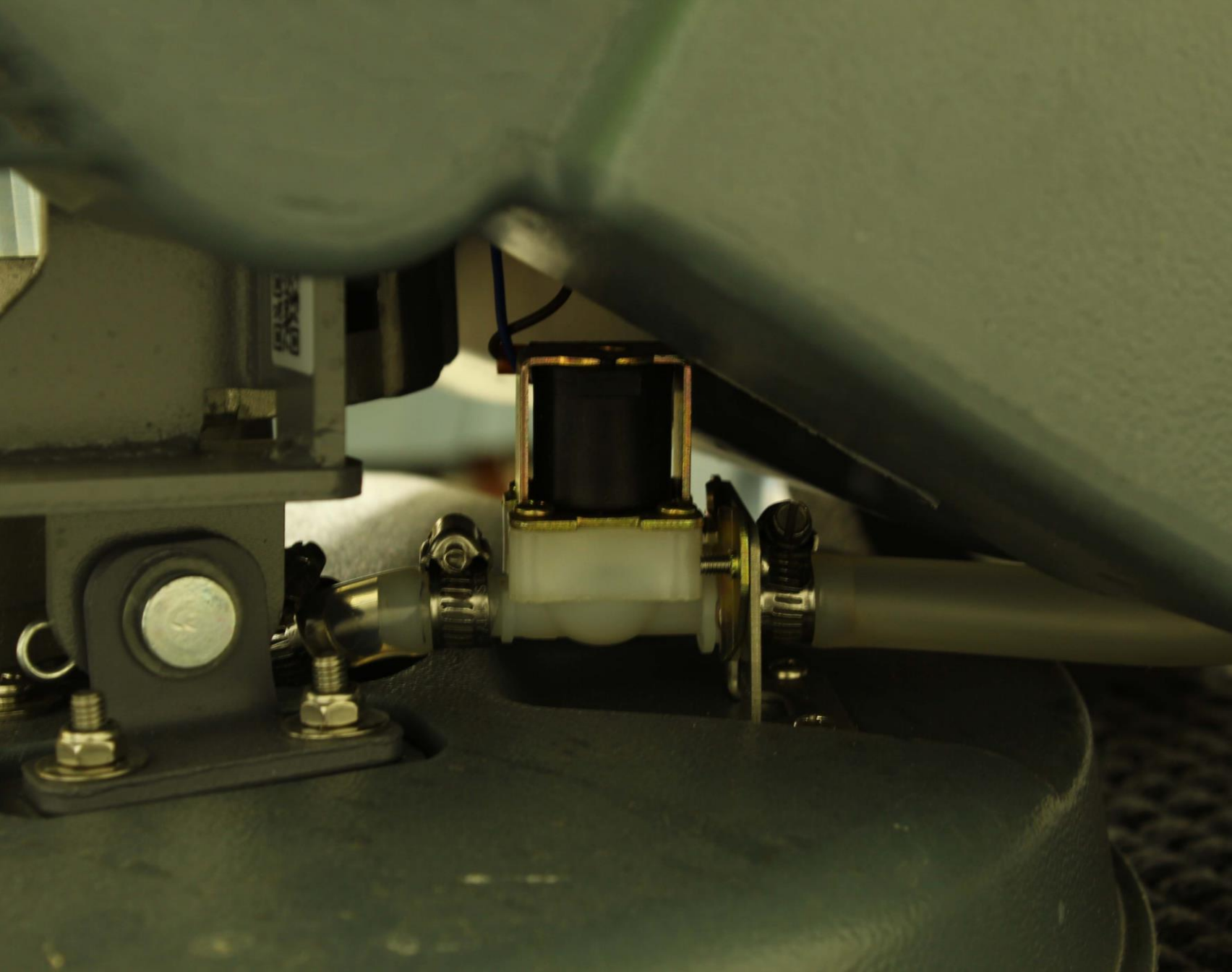




1. Screw in the 2 Philips head screws shown in the picture



1. Insert the hose back on the solenoid, tighten the 2 hose clamps back onto the solenoid



ALL DONE