

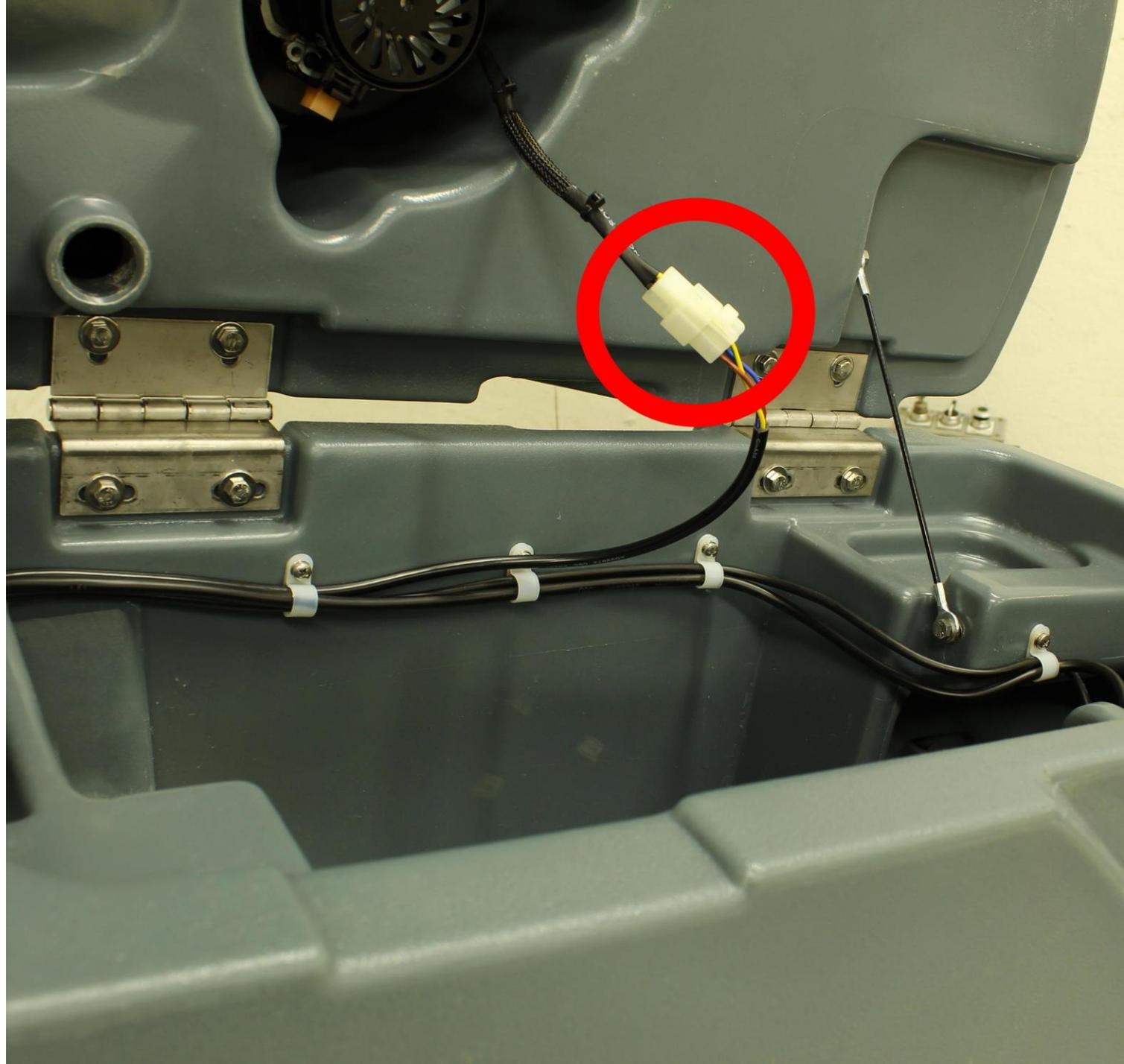
Dura 18HD Floor Scrubber Vacuum Motor Replacement Guide

Tools needed:

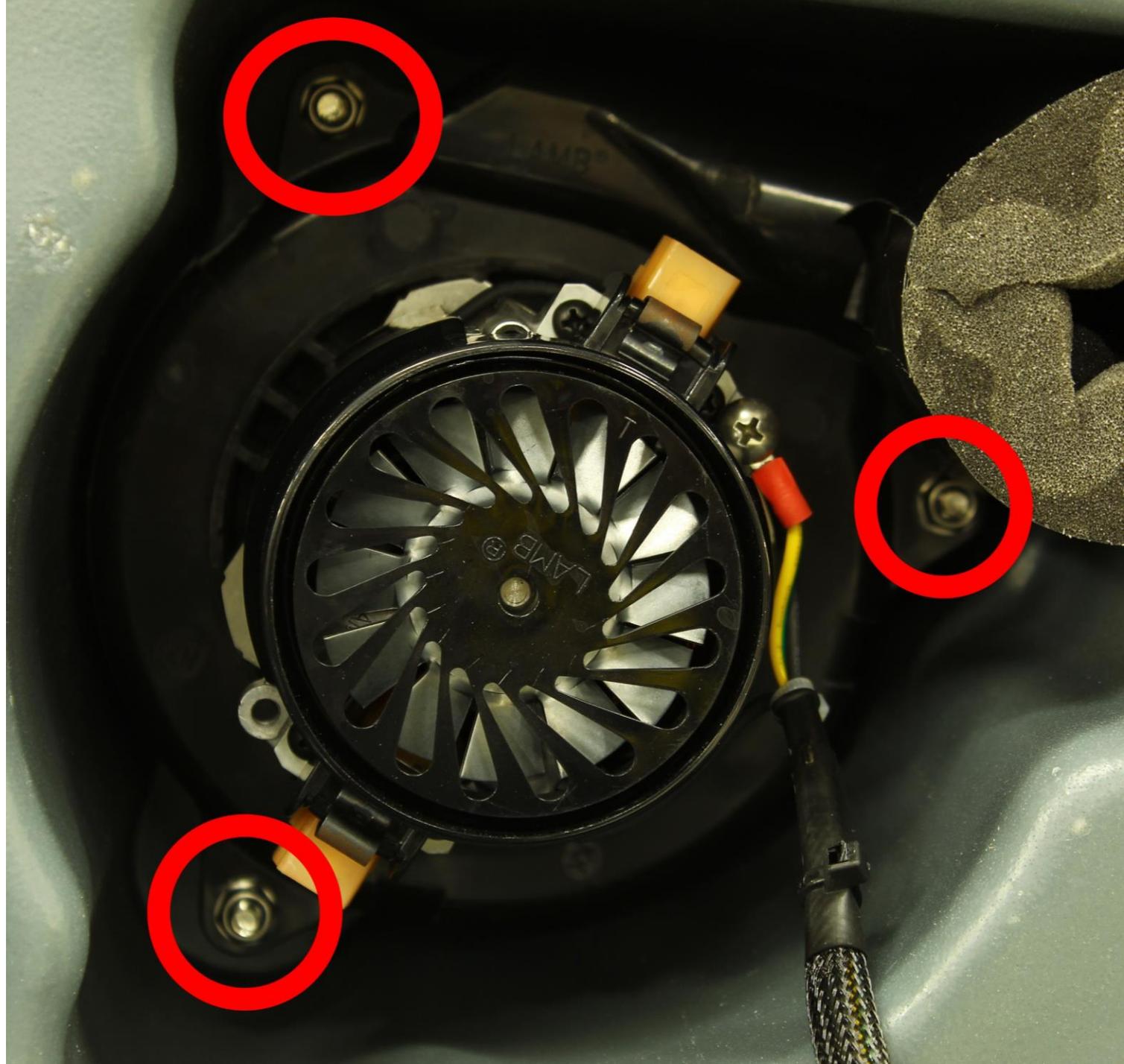
1. 10mm socket and extension



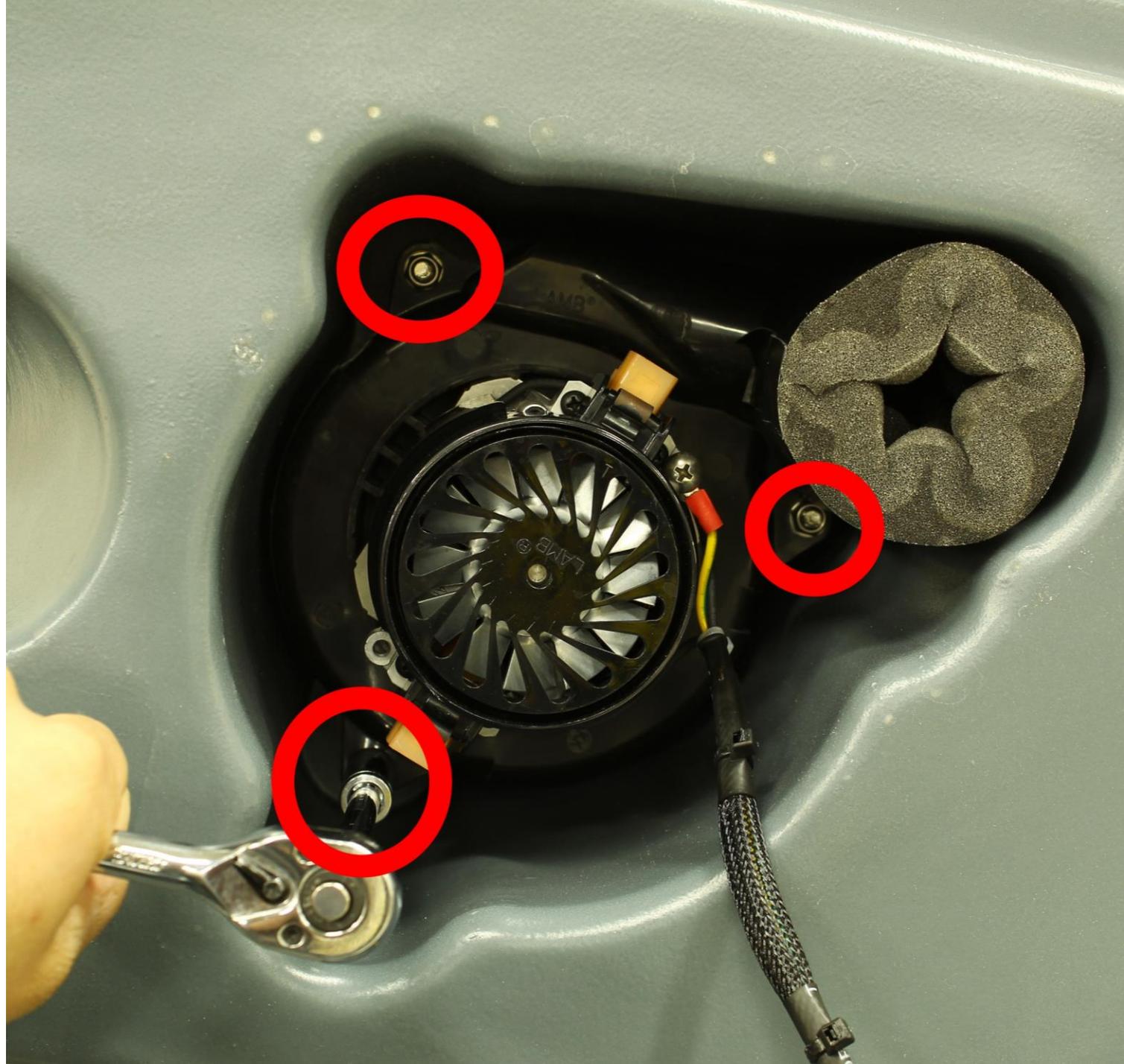
1. Unplug the Vacuum motor connections



1. Locate the 3, 10mm nuts holding the vacuum motor on



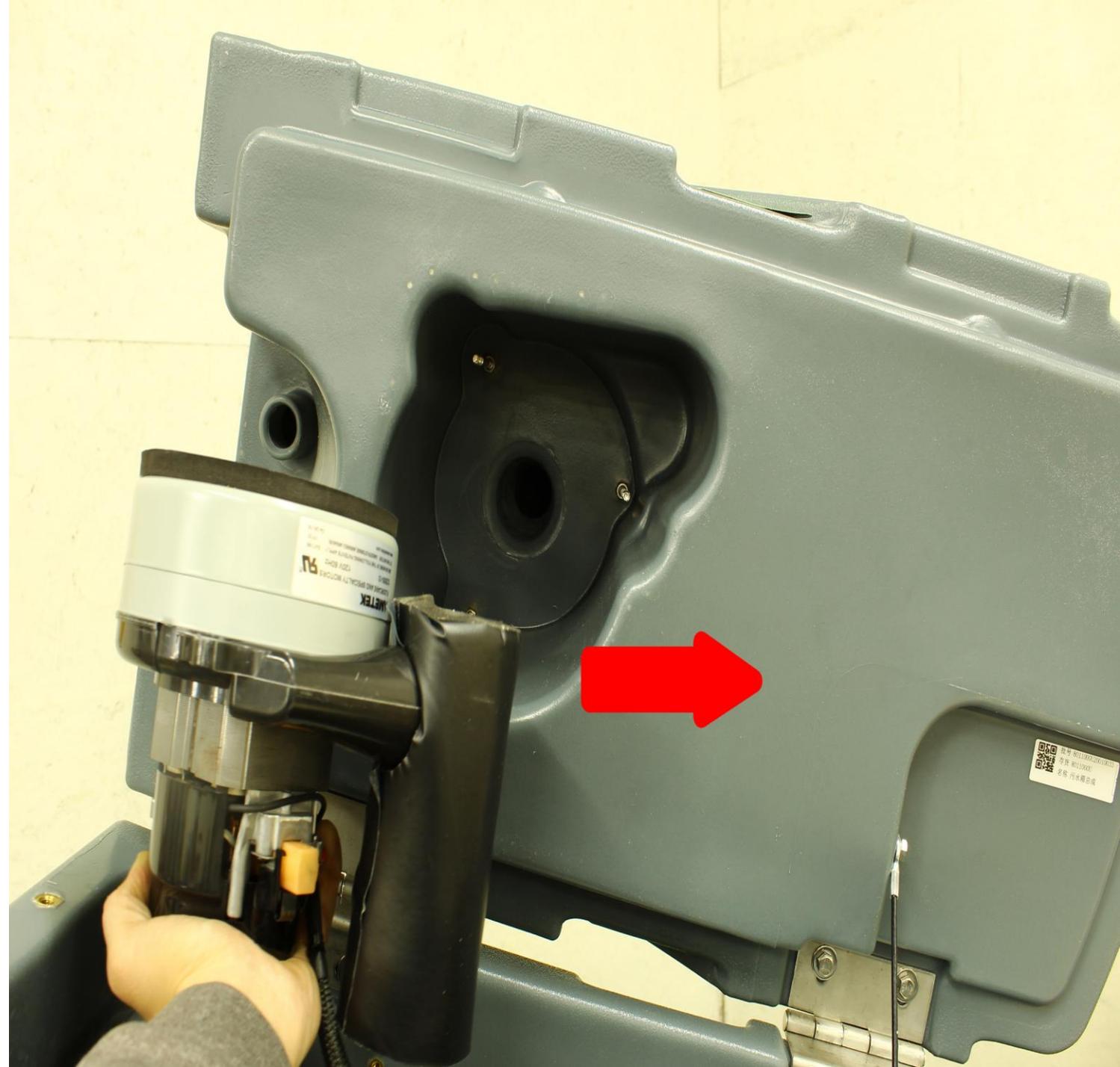
1. Remove the 3, 10mm nuts using an extension and a 10mm socket



1. After removing the 10mm nuts, gently slide the vacuum motor out of the recovery tank mounting studs



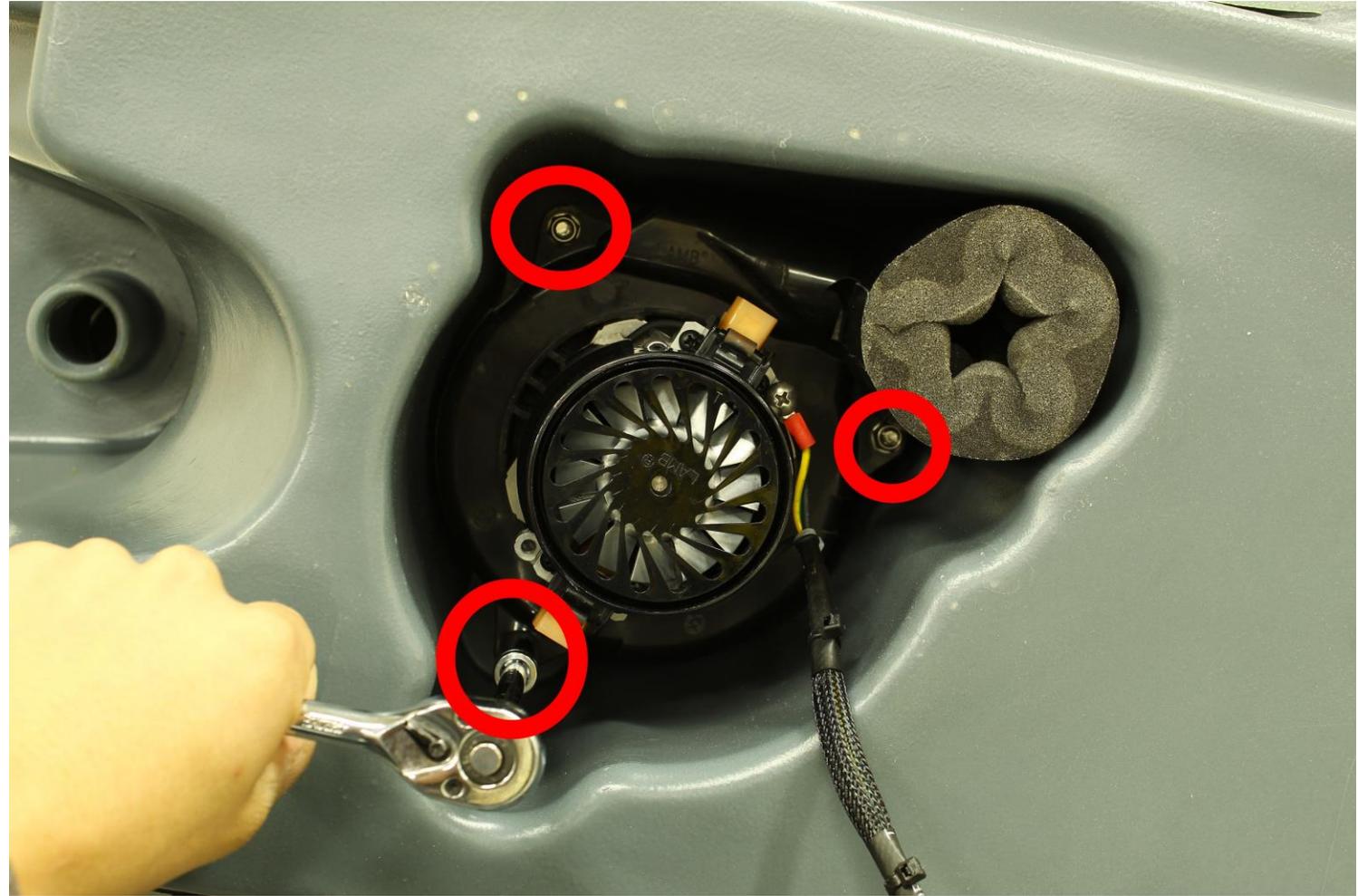
1. Remove the muffler from the motor carefully. Attach the muffler to the new vacuum motor.



1. Carefully insert the vacuum motor back into mounting studs



1. Tighten the 10mm nuts, BE CAREFULL NOT TO OVER TIGHTEN, OVER TIGHTENING WILL CAUSE THE VACUUM MOTOR TO CRUSH AND DAMAGE THE VACUUM MOTOR



ALL DONE!

